

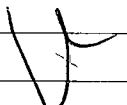
Work Order ID 128998

128998

Page 1

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Item ID: D206-781-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Baggage Compartment Protector Wall
 Start Date: 1/27/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 1/30/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI9649	A								
100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D206-781-041 CHG 002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4=100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
46
9-89
MAR 06 2015

DAS
66
9-89
FEB 28 2015

DAS
28
9-89
MAR 06 2015

Work Order ID 128998***128998***

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January-27-15 11:24:46 AM

Item ID: D206-781-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Baggage Compartment Protector Wall

Start Date: 1/27/15 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 1/30/15 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130						DAS			
Packaging	Memo	0.00				06			
Packaging	Identify and pack for shipping as per PPP D206-781-041					9-89			
	Location: <u>034</u>								MAR 06 2015
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									MLJ 15-03-09

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Picklist Print

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Work Order ID: 128998

128998

Parent Item: D206-781-041

D206-781-041

Parent Item Name: Baggage Compartment Protector Wall

Start Date: 1/27/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
13.05.01 chg002 ECN13-557 DD verf:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3879-1 *D3879-1* Baggage Protector-Wall	DAS 46 9-89	Manufactured	No			110	Each	1.0000	1	1			DAS 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			DAS 28 9-89
				ST500				1					
				123882				1					
D3800-1-100 *D3800-1-100* Hook And Loop Strip (1" Soft)	DAS 38 9-89	Manufactured	No			110	f	286.0000	5	5			DAS 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			DAS 28 9-89
				ST419				286					
				124095				286					
cut 2 lengths of 30"													
D3800-3-100 *D3800-3-100* Hook And Loop Strip (1" Hard)	DAS 38 9-89	Manufactured	No			110	f	136.0000	5	5			DAS 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			DAS 28 9-89
				ST419				136					
				124096				61					
				127766				75					
cut 2 lengths of 30"													
D3930-1 *D3930-1* Clip	DAS 46 9-89	Manufactured	No			110	Each	8.0000	2	2			DAS 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			DAS 28 9-89
				ST067				8					
				123884				8					

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Picklist Print

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Work Order ID: 128998

Parent Item: D206-781-041

Parent Item Name: Baggage Compartment Protector Wall

128998

D206-781-041

Start Date: 1/27/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

MS35207-262

Purchased

No

110

Each

43.0000

4

MS35207-262

DAS

46

Screw

9-89

**

DAS

46

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

ST276

43

M130281

43

NAS1149C0332R

Purchased

No

110

Each

4,921.000

6

NAS1149C0332R

DAS

46

WASHER

9-89

**

DAS

66

9-89

Location

Loc Qty

Loc Code

FP001

2178

m130325

2178

GA

18

125654

18

ST271

2725

125654

44

m130466

681

m131340

2000

MS21042L3

Purchased

No

110

Each

2,639.000

6

MS21042L3

DAS

46

Nut

9-89

**

DAS

66

9-89

Location

Loc Qty

Loc Code

FP001

420

M130922

420

ST305

2216

M130799

11

M131264

1205

M131317

1000

ST307

3

123900

3

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DAS

28

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Shop Packet Print

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Picklist Print

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Work Order ID: 128998

Parent Item: D206-781-041

Parent Item Name: Baggage Compartment Protector Wall

128998

D206-781-041

Start Date: 1/27/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

MS24694-S50

Purchased

No

110

Each

166.0000

10

10

MS24694-S50

DAS

46

Screw

9-89

Location

Loc Qty

Loc Code

ST290

166

m130358

166

AN525-10R7

Purchased

No

110

Each

484.0000

2

2

AN525-10R7

DAS

46

SCREW

9-89

Location

Loc Qty

Loc Code

ST329

484

m128429

284

m131305

200

80-004-2-6

Purchased

No

110

Each

1,503.000

2

2

80-004-2-6

DAS

46

Insert

9-89

Location

Loc Qty

Loc Code

ST563

1503

124720

1503

FEB 28 2015

MAR 06 2015

DAS

46

9-89

25.48 PARTS LIST

25.48.1 BELL 206 A/B

D206-781-011/-021/-051 FLOOR PROTECTOR KITS

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

D206-781-031/-041/-061 BAGGAGE COMPARTMENT PROTECTOR KITS

Qty -061	Qty -031	Qty -041	Part Number	Description
X			D206-781-061	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-1	BAGGAGE PROTECTOR, WALL
	1		D3031-3	LOOP
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		4	MS35207-262	SCREW
	6		AN960C10L	WASHER
		6	MS21042L3	NUT
	2		80-004-2-8	INSERT
	14	10	MS24694S50	SCREW

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D407-781-2 REV. A OR LATER APPROVED REVISION
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D407-781 REV. 3 OR LATER REVISION

REF. TCCA STC: SH08-60
REF. FAA STC: SR002726NY
REF. EASA.IM.R.S.01541

1.0 PURPOSE

In some aircraft, the top portion of the D206-781-041 Baggage Compartment Wall Protector Kit cannot be installed as indicated in IIN-D407-781-2. The purpose of this DSI is to provide an alternate mounting method to fasten the top portion of the D206-781-041 Baggage Compartment Wall Protector Kit.

2.0 INSTALLATION

It is acceptable to replace qty(2) D3930-1 Clips with qty(2) 80-004-2-6 Inserts. Locate and mark location of the two attachment holes on the baggage compartment wall as shown in Figure 1 of this service instruction. Install 80-004-2-6 Inserts at the marked locations in accordance with Section 3-2-12 of BHT-206-SRM-1. It is acceptable to trim the wall protectors to accommodate optional equipment or transfer attachment holes to the wall protector and install the optional equipment on top of the wall protector with longer fasteners.

3.0 PARTS LIST

Amend the D206-781-041 Baggage Compartment Wall Protector Kit parts list as follows:

5.1 / 25.48.1 (ref. IIN-D407-781-2 Rev. A / ICA-D407-781 Rev. 3 or earlier)

ADD:

Qty -061	Qty -031	Qty -041	Part Number	Description
X			D206-781-061	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
		2	AN525-10R7	SCREW
		2	80-004-2-6	INSERT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY:

D. SHEPHERD (DE # 02)

DATE: 13.04.12
CERT. NO.: SH08-60
ISSUE NO.: 1

A	NEW ISSUE		13.04.08
REV.		DESCRIPTION	BY DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.	N/A		
APPROVED			
DE APPR.			
DATE	13.04.08		
		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
		DRAWING NO. REV. A DSI 9649 SHEET 1 OF 2	
		TITLE SCALE ALTERNATE INSTALL NTS	
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